

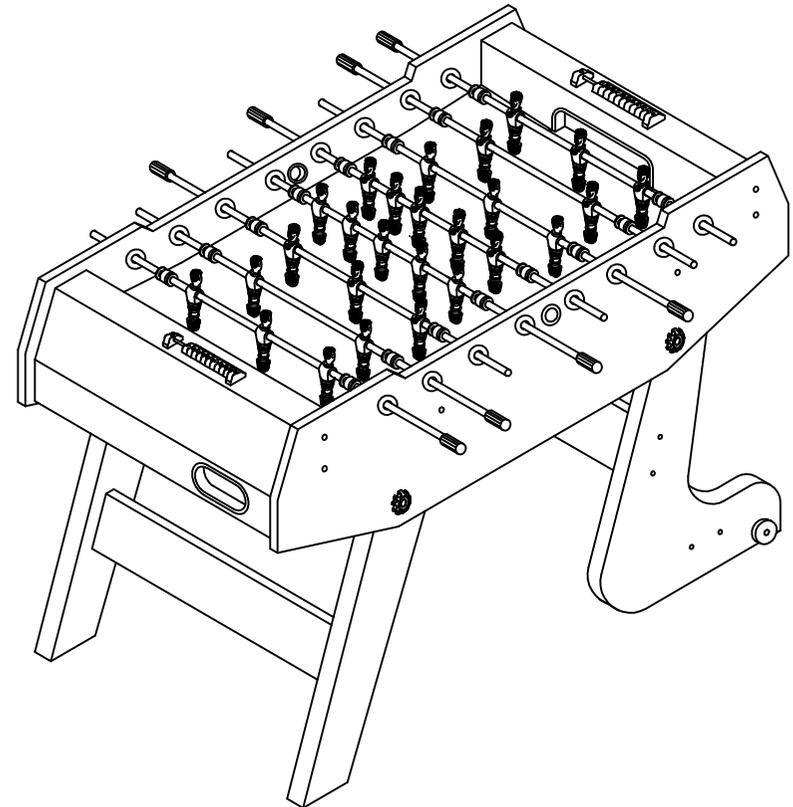
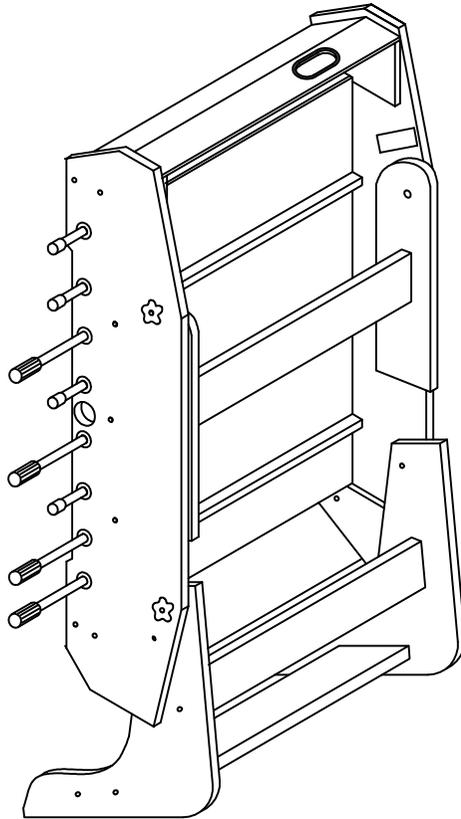
# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

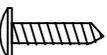
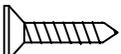
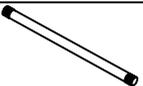
# TABLE FOOTBALL

## ASSEMBLY INSTRUCTIONS



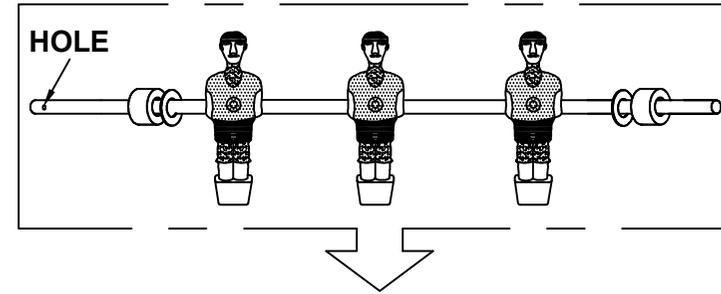
# PARTS IDENTIFIER

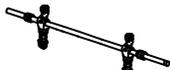
## HARDWARE

		DESCRIPTION	QTY.
	<b>H1</b>	1/4"x1-1/4" Bolt	8
	<b>H2</b>	1/4"x2" Bolt	8
	<b>H3</b>	5/16"x2" Bolt	4
	<b>H4</b>	1/4" Washer	16
	<b>H5</b>	5/16" Washer	8
	<b>H6</b>	3/8" Washer	2
	<b>H7</b>	1/4"x1/2" Nut	2
	<b>H8</b>	5/16" Handle Nut	4
	<b>H9</b>	Cylindrical Nut	8
	<b>H10</b>	Cylindrical Nut (plastic)	4
	<b>H11</b>	1-1/2"Round Head Screw	4
	<b>H12</b>	1-1/8"Round Head Screw	4
	<b>H13</b>	1"Flat Head Screw	4
	<b>H14</b>	1/4"x25-1/4" Bolt	1
	<b>H15</b>	Screw((used to install handle)	8
	<b>S1</b>	1/2"Flat Head Screw	24

# PARTS IDENTIFIER

## ASSEMBLY PARTS



		DESCRIPTION	QTY.
	<b>R1</b>	5 Home Players Rod	1
	<b>R2</b>	3 Home Players Rod	2
	<b>R3</b>	2 Home Players Rod	1
	<b>R4</b>	5 Away Players Rod	1
	<b>R5</b>	3 Away Players Rod	2
	<b>R6</b>	2 Away Players Rod	1

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

10. Insert the player rods **C1&C2&C3** through one side panel, then insert players **C8&C9** and rubber bushings **C4**, plastic washers **C5** through the rod, refer to **R1~R6**. then insert the player rod through other side panel, attach the players **C8&C9** with bolts **C6** and nuts **C7**. See **Figure 6**.
11. Once you are sure the rods are installed correctly, Attach handles **P8** with screw **H15**. Slide the rubber caps **P9** on the other end of the rod.
12. Attach the two sets of slide scorers **P10** to the end of table with flat head screws **H13**.

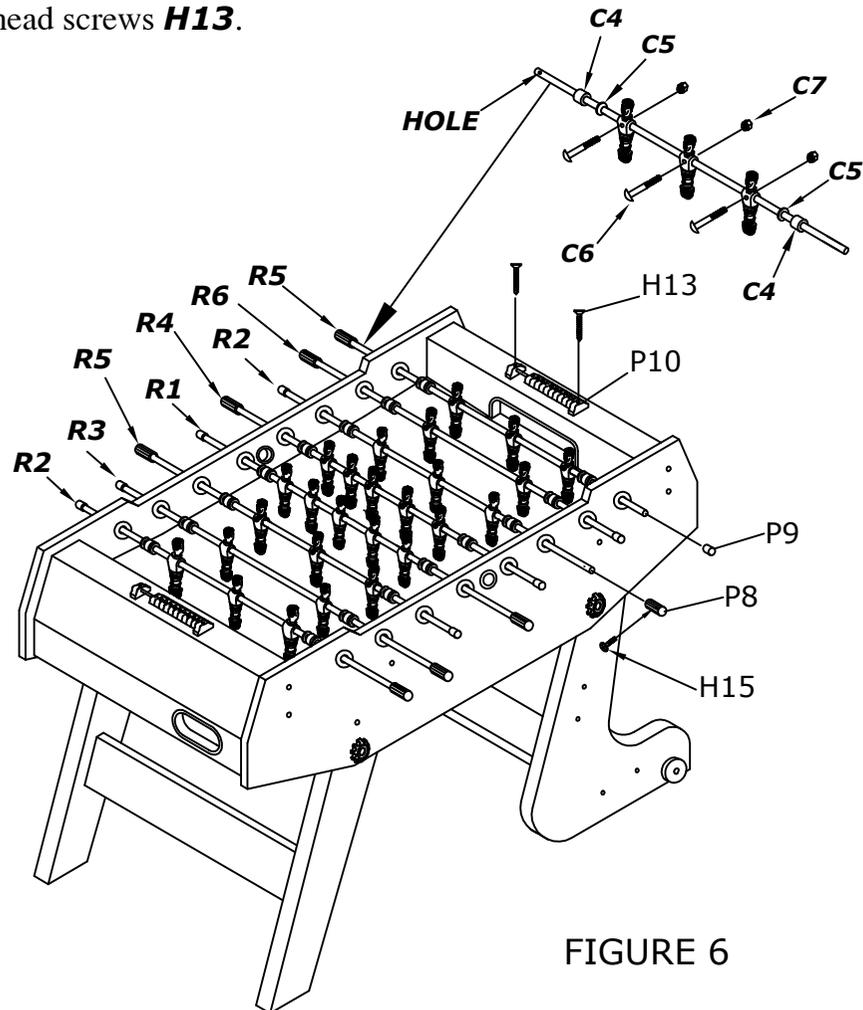
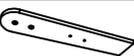


FIGURE 6

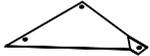
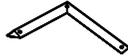
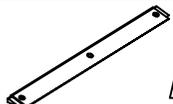
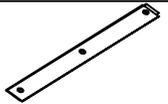
# PARTS IDENTIFIER

## ASSEMBLY PARTS

	DESCRIPTION	QTY.
 <b>P1A</b>	Side Panel A	1
 <b>P1B</b>	Side Panel B	1
 <b>P2</b>	End Panel	2
 <b>P3</b>	Playing Field	1
 <b>P4A</b>	Left Straight Leg	1
 <b>P4B</b>	Right Straight Leg	1
 <b>P5A</b>	Left Angled Leg	1
 <b>P5B</b>	Right Angled Leg	1
 <b>P6</b>	Leg Panel	2
 <b>P7</b>	Playfield Support Brace	2
 <b>P8</b>	Handle	8
 <b>P9</b>	Rod End Cap	8
 <b>P10</b>	Slide Scorer	2
 <b>P11</b>	Wheels	2
 <b>P12</b>	Leg Leveler	4
 <b>P13</b>	Leg Board	2
 <b>P14</b>	Tube	1

# PARTS IDENTIFIER

## REPLACEMENT PARTS

	DESCRIPTION	QTY.
 <b>#1a</b>	TRIANGLE a	2
 <b>#1b</b>	TRIANGLE b	2
 <b>#2a</b>	L STYLE PLASTIC a	2
 <b>#2b</b>	L STYLE PLASTIC b	2
 <b>#3a</b>	LONG PLASTIC a	2
 <b>#3b</b>	LONG PLASTIC b	2

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

- Attach the plastic **#2a**, **#2b**, **#3a**, **#3b**, to the playing field with **S1** as shown in **FIGURE 5**.

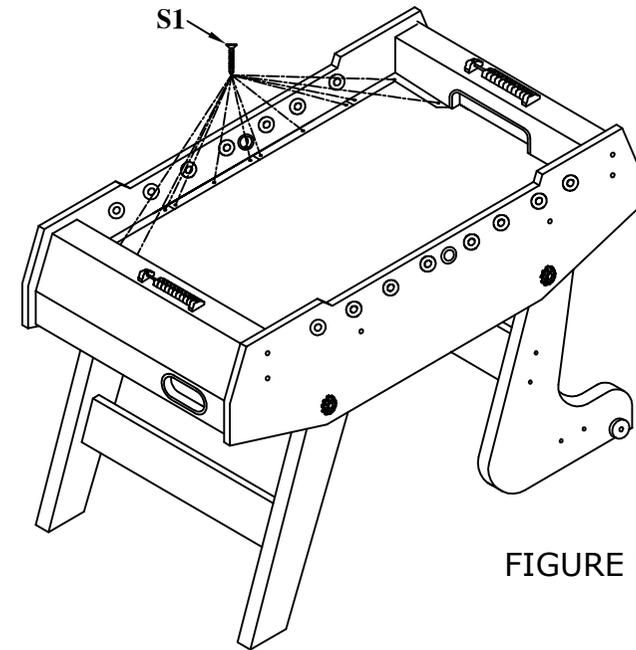
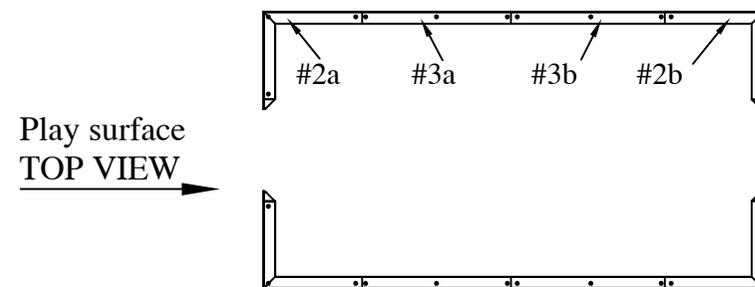


FIGURE 5



# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

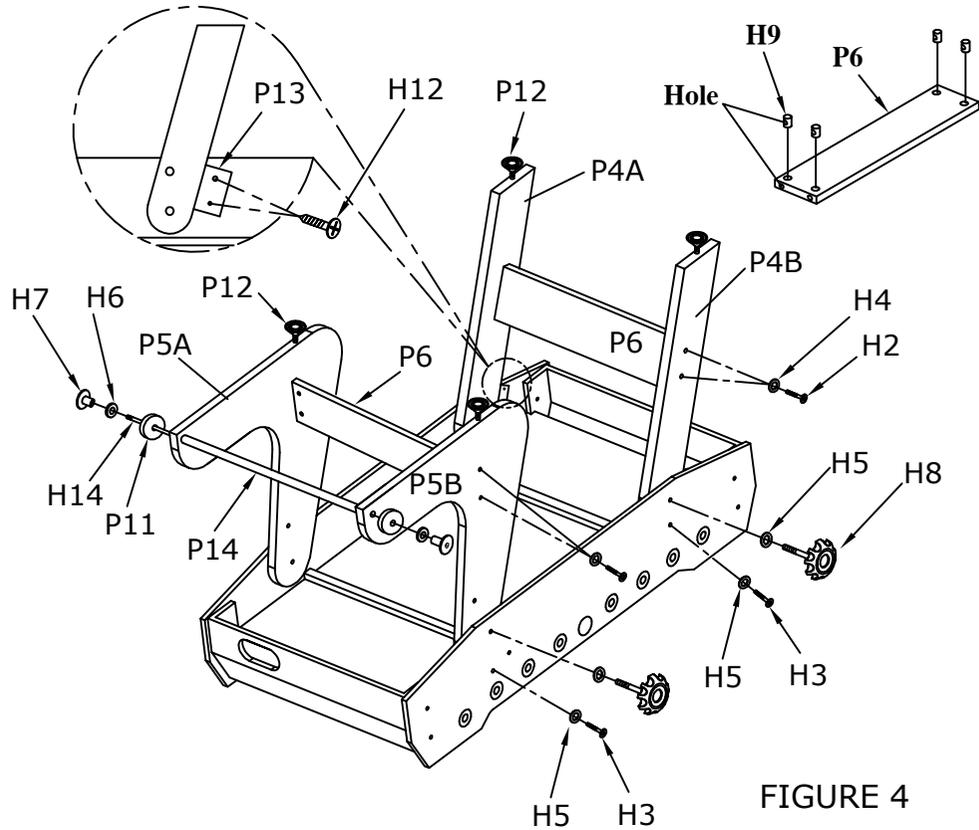
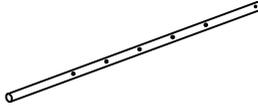
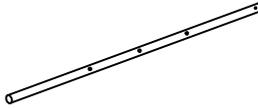
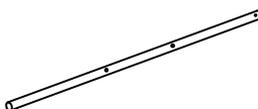
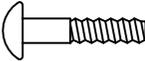


FIGURE 4

# PARTS IDENTIFIER

## REPLACEMENT PARTS

	DESCRIPTION	QTY.
	<b>C1</b> 5 Player Rod	2
	<b>C2</b> 3&1 Player Rod	4
	<b>C3</b> 2 Player Rod	2
	<b>C4</b> Rubber Bushing	16
	<b>C5</b> Plastic Rod Washer	16
	<b>C6</b> $\frac{1}{8}$ x $\frac{3}{4}$ Bolt (used to install men)	26
	<b>C7</b> NUT	26
	<b>C8</b> Away Men	13
	<b>C9</b> Home Men	13

## ACCESSORIES

	DESCRIPTION	QTY.
	<b>A1</b> Foot Ball	2
	<b>A2</b> Tool	2

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

1. Slide playfield **P3** into the groove on the side panels **P1A/P1B** with graphics facing down. See **figure 1**.

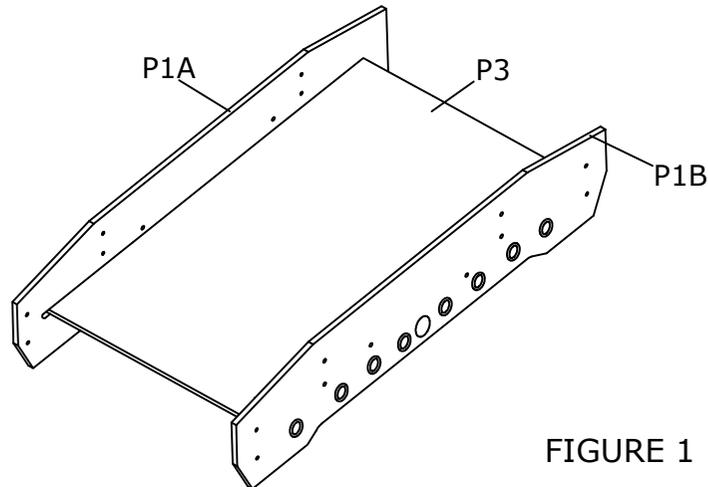


FIGURE 1

2. Attach the two end panels **P2** to the side panels **P1** as shown in **figure 2**. Remember the groove must face towards the playfield. Attach the end panels with bolts **H1** and washers **H4** into the pre-installed dowel connectors. Tighten all hardware at this time.

### CAUTION

Do not over-tighten hardware.

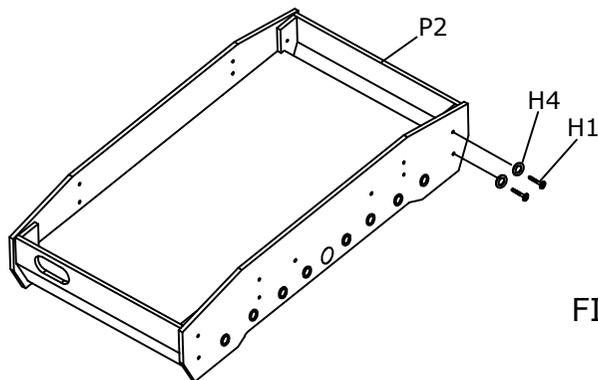


FIGURE 2

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

3. Insert the nut **H10** into the hole of the support braces **P7** as shown in **figure 3**. The hole of the nut align the hole of the braces. Place the playfield supports **P7** on the bottom of the playfield and attach it with screws **H11** as shown in **figure 3**.

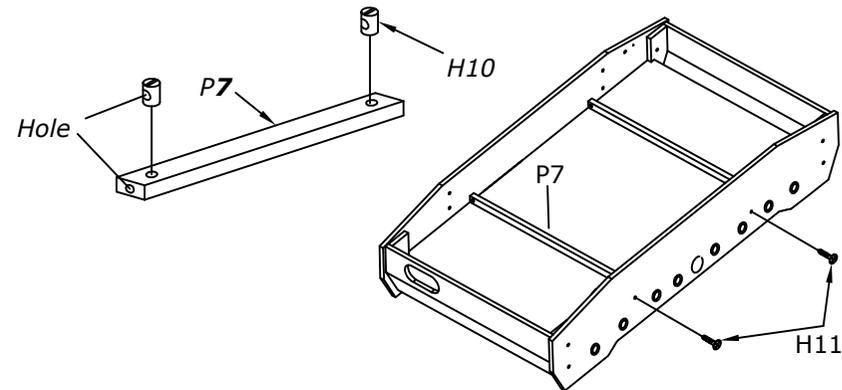


FIGURE 3

4. Attach the straight legs **P4A&P4B** and angled legs **P5A&P5B** to the table by using bolts **H3**, washers **H5** and handle bolt **H8**. See **figure 4**.
5. Insert the nut **H9** into the hole of the leg panels **P6**. The hole of the nut align the hole of the panel. See **figure 4**. Attach the leg panels **P6** with bolt **H2** and washers **H4**. See **figure 4**.
6. Attach the tube **P14** between each legs **P5A&P5B**. Insert the bolt **H14** into the tube **P14**, then attach the wheels **P11** with washers **H6** and nut **H7**. See **figure 4**.
7. Attach the leg board **P13** with screw **H12**. See **figure 4**.
8. Attach the leg levelers **P12** as shown in **figure 4**.